

CHINA BAOWU

LOW CARBON and CLIMATE-RELATED NARRATIVE

The 6th APAC CCS Forum 2019

MAY 31 2019



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Climate Change and Low Carbon Strategy

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Low Carbon Development and Practice



Low Carbon

Vision: To become the leader in global steel industry and world-class business conglomerate

Mission: Drive the green intelligent transformation development of steel ecosphere, and promote the common growth of all stakeholders

Strategy: Synergetic development of related industries with steel industry as the basis

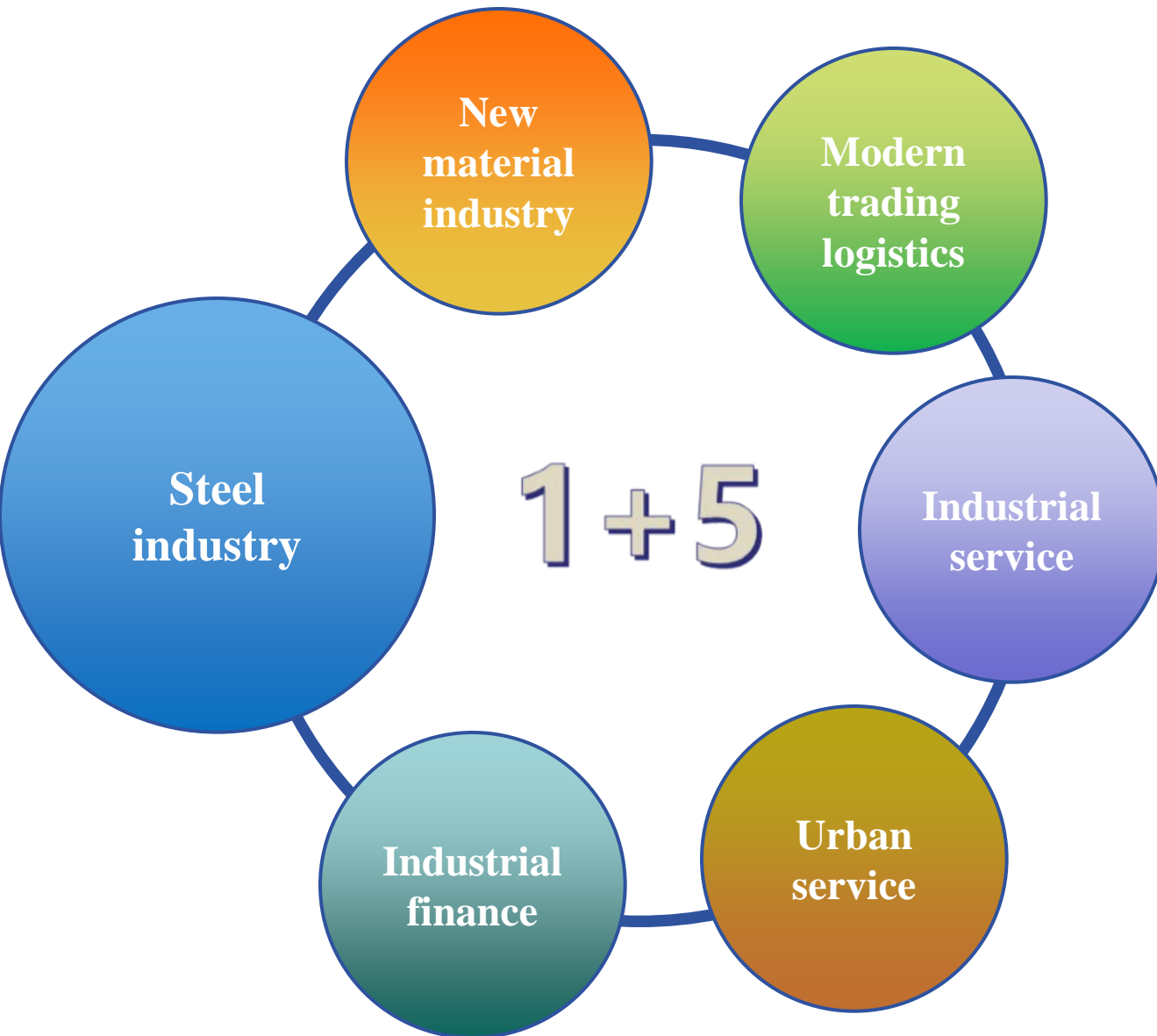
Values: Integrity, Synergy, Innovation, Sharing



中国宝武钢铁集团有限公司

CHINA BAOWU STEEL GROUP CORPORATION LIMITED

Company Philosophy and Development Strategy



Steel industry:

Carbon steel, stainless steel, special steel manufacturing and steel product further processing

New material industry:

Iron-based, carbon-based, light metal, etc. materials manufacturing and further processing

Modern trading logistics:

Internet-based service system integrating the trading, logistics and finance, etc. of staple commodities

Industrial service:

The business such as engineering technology, information technology, energy conservation and environmental protection, etc.

Urban service:

Comprehensive development and construction of parks, operation service of parks and relevant supporting service, park fund

Industrial finance:

Supply chain finance, industrial fund, assets management and social wealth management, etc.

China Baowu Overview

In 2018, China Baowu achieved the best operating performance in China's steel industry, generating operating revenue of RMB 439.8 billion and profit of RMB 33.8 billion, ranking 162th among the Fortune Global 500 companies with annual steel output of 67.05 million tons.



- Carbon steel
- Special steel
- Stainless steel
- Steel further processing

- Baosteel Ltd.
- Baosteel Stainless
- Baosteel Special Steel
- Baosteel Metal
- Baosteel Packaging

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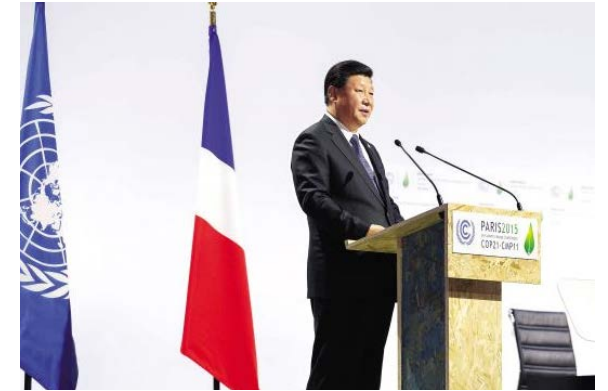
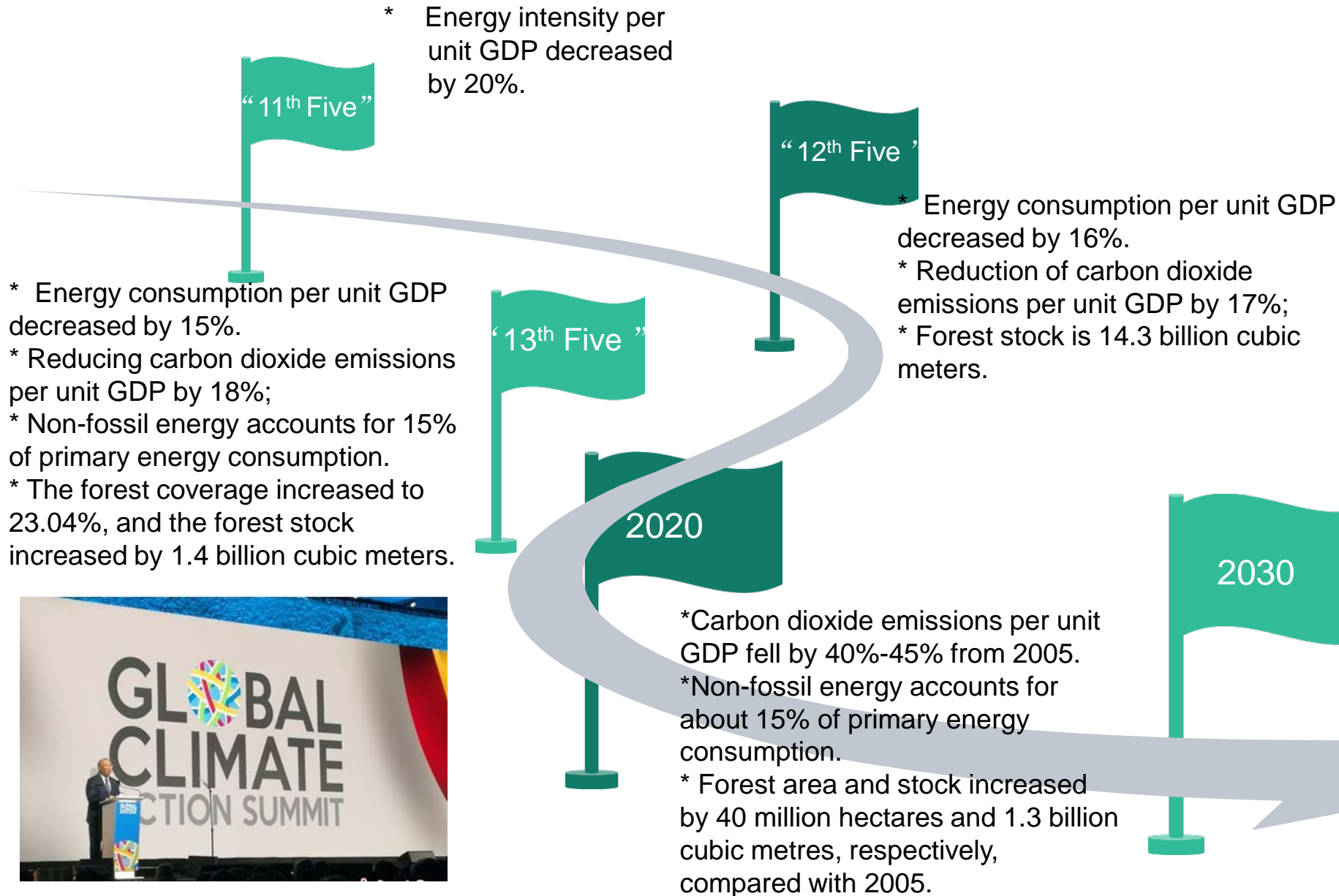
Low Carbon

COP21: At the Paris climate conference in December 2015, 195 countries adopted the first-ever universal, legally binding global climate deal, which includes:

- A short-term goal to reach peak emissions as soon as possible.
- A longer term goal to limit average global warming to ‘well below’ 2 degrees Celsius (2° C) above pre-industrial times
- ‘Efforts’ being made to limit warming to 1.5° C



National Climate Change Strategy



Steel Low Carbon Pathway & CO₂ Footprint

Pathways / Groups

Circular Economy

Enhancing the recycling of steel (eg scrap in BOF/EAF)* and its by-products, Resource efficiency (eg SPIRE)

* BOF = Blast Oxygen Furnace
EAF = Electric Arc Furnace

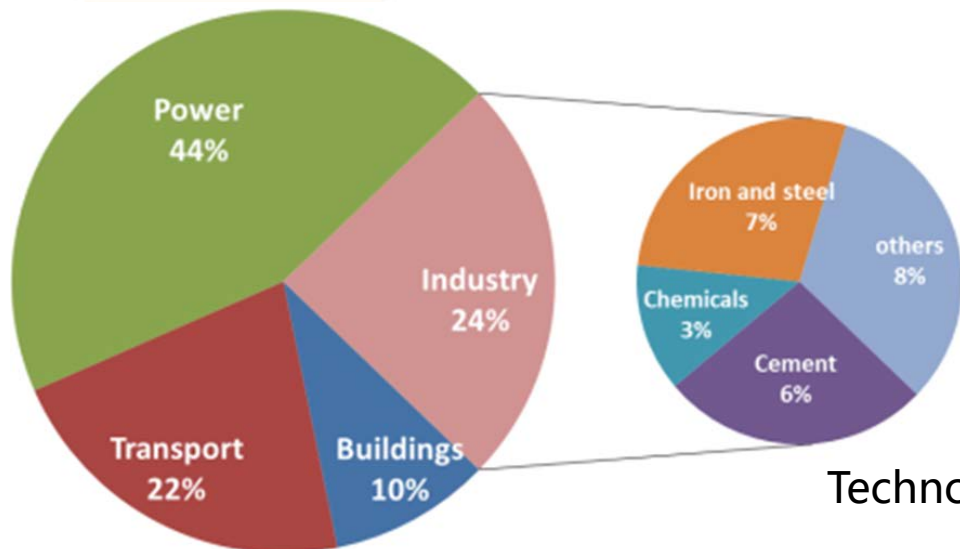
Smart Carbon Usage (SCU)

Process Integration with reduced use of carbon (+CCS)

Carbon Valorisation/Carbon Capture and Usage (CCU) (+CCS)

Carbon Direct Avoidance (CDA)

Hydrogen Electricity

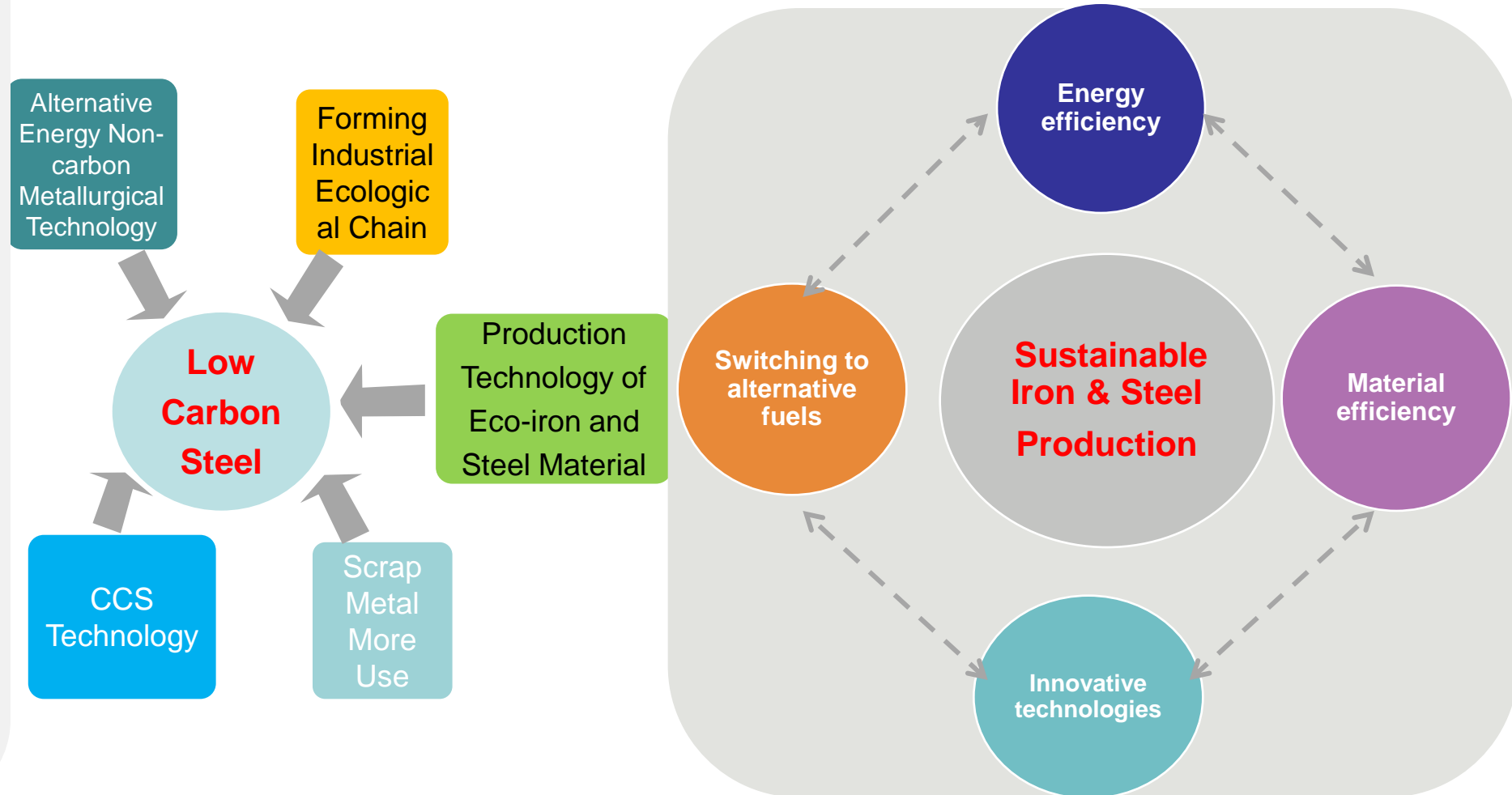


Over 1.7 billion tonnes of steel are produced globally last year and it still continues to increase.

Direct emissions from global steel production represented almost 7% -9% of global total. (industry 24%) , so we must focus on reducing emissions from our steel sector

Starting with iron and steel production process, the company actively explores the energy-saving technology of the whole process, contributes to the construction of ecological civilization and realizes low-carbon development to achieve system-level sustainable benefits.

Low Carbon Process Path Exploration



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Low Carbon

Carbon Emission Reduction Technology

Main measures to Enhance energy efficiency

Carbon Emission Reduction Technology

Carbon Free Technology

Clean energy utilization according to local conditions

Decarbonization Technology

Carbon Free Technology

Decarbonization Technology

CCS in Research and test stage



Low Carbon Practice—Gold Sun Project

Sustainable green power for steel production

The Golden Sun Demonstration Program is a national initiative launched by Chinese government, aiming to promote the application of photovoltaic power in different industries and thus accelerate transformation of China's energy structure.

Baostell installed photovoltaic power capacity amounts to 90MWp with annual power generation capacity by 80 million kwh, and the annual carbon dioxide emission can be reduced by 65,000 tons.



Baosteel has played a leading and demonstration role in the application of clean energy in iron and steel industry



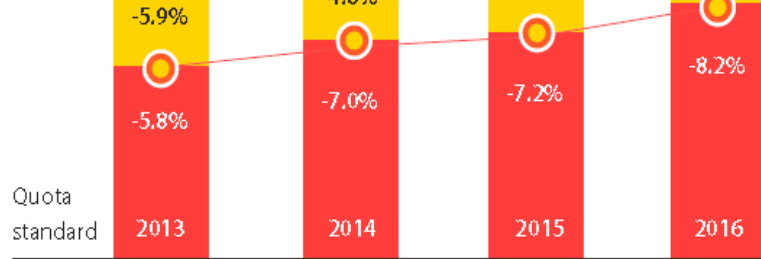
Low Carbon Practice—China ETS

Since 2013 China Baowu has actively participated in Pilot Carbon Trading Scheme.

CO₂ emission reduction rate (on the basis of the quota allocated by the government)

2013-2015

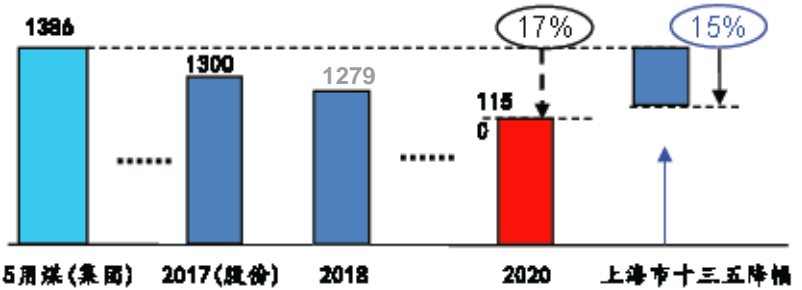
Quota standard



2016-2018



Baosteel CO₂ Emission Intensity Ratio (Based on 2014)



Cutting Coal Plan (In Shanghai)

CO₂
CO₂



Baoshan

Experimental study of carbon capture from BFG

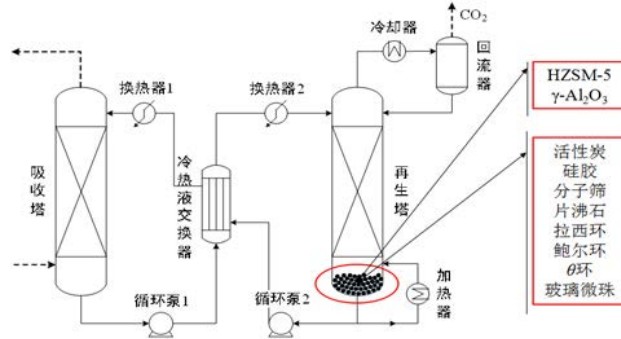
Research Background--BF Gas with High CO₂ concentration.
BF process CO₂ emission is about 60%-70% in BF-BOF route.

Research Objective: To develop low cost CO₂ separation technology and create a sustainable CCS business model by integrated gas utilization technology.

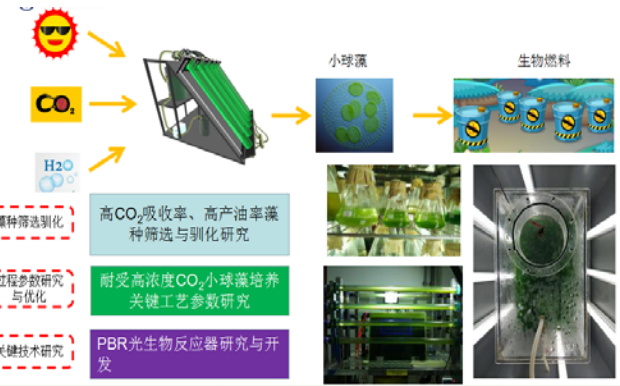


工艺参数优化研究平台

现场高炉煤气验证实验平台



HZSM-5
γ-Al₂O₃
活性炭
硅胶
分子筛
拉西环
鲍尔环
玻璃微珠

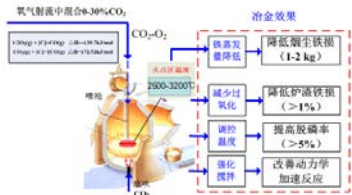


藻种筛选驯化
过程参数研究与优化
关键技术研究

高CO₂吸收率、高产油率藻种筛选与驯化研究
耐受高浓度CO₂小球藻培养关键工艺参数研究
PBR光生物反应器研究与开发

Illumination (lux)	X ₀ (g/L)	X _{max} (g/L)	m	μ(d ⁻¹)	R ²	Average production(mg/L/d)	Max production(mg/L/d)
1000	0.15	1.06±0.04	1.92±0.12	0.25±0.02	0.96	78.92±6.51	172.58±4.26
3000	0.15	1.49±0.05	2.18±0.08	0.35±0.03	0.98	103.65±9.06	267.45±12.81
8000	0.15	1.82±0.12	2.61±0.17	0.57±0.02	0.98	182.54±7.35	329.71±15.12
13000	0.15	1.89±0.09	2.63±0.13	0.64±0.04	0.99	203.96±14.9	302.56±21.98
20000	0.15	1.83±0.15	3.21±0.13	0.72±0.03	0.98	217.45±17.5	365.67±15.63

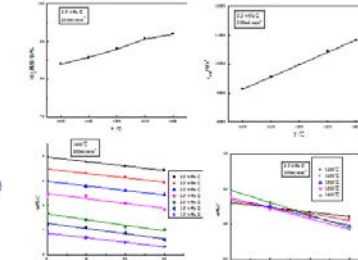
Research of carbon fixed by algae



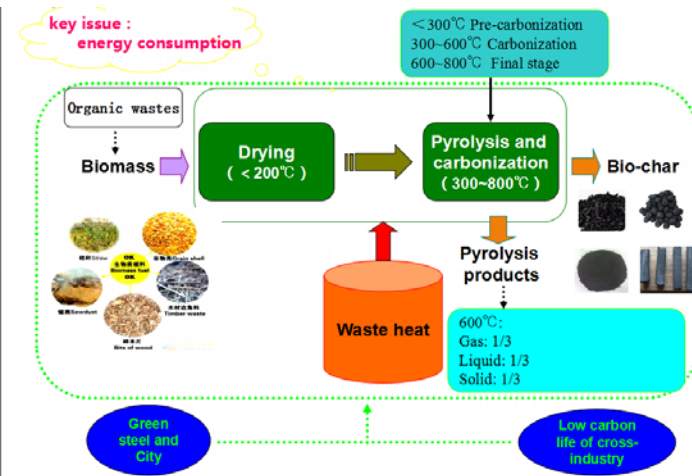
CO₂利用率: $\eta_{CO_2} = 1 - \frac{d[\%C]}{d[\%C]_0}$

渣中碳含量: $C_{CO_2} = \frac{q}{d_0} \cdot \frac{1}{2} \rho_{CO_2} \mu^2 + \frac{RT_0}{22.4 \times 10^3} [1 + \eta_{CO_2} \frac{T_0}{T_1} + 2(1 + \eta_{CO_2}) \ln(1 + \frac{H}{1.48})]$

脱碳时的混合控制反应速率方程式: $\frac{d[\%C]}{dt} = \frac{1200 \cdot A}{\rho_{CO_2} V} \left(\frac{k_1 C_1}{k_1 + C_1} - \frac{k_2 C_2}{k_2 + C_2} \right) \ln(1 + \rho_{CO_2})$



Study of CO₂ blowing in converter



Synergistic Carbon Storage

Green steel and City
Low carbon life of cross-industry

Building a Open Innovation System for Iron and Steel Research & Development

Baosteel is Planning to Build a new 'Future Steel Plant' in Jiangsu Province

China Baowu Technological Innovation of Low Carbon Metallurgical Process

- CO₂ separation and gasification test of top gas
- Rich oxygen blast furnace
- Develop coupling research of nuclear hydrogen metallurgy

CCUS

Rich oxygen BF process

Hydrogen Metallurgy

China Baowu signed the Framework Agreement on Strategic Cooperation of Nuclear Energy-Hydrogen Production-Metallurgy Coupled Technology with China Nuclear Group and Tsinghua University.

THANK YOU

